



Rieke® FlexSpout® Closing Instructions

CSC Form # QA-FM-L253 Rev. 2 Date 08/07/02

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Manual Hand-Operated Application:

- 1) Place the container securely on a flat surface.
- 2) Place the Rieke FlexSpout in the opening at the top of the pail.
- 3) Use the Rieke Hand Crimping Tool (FS-600) to seal the FlexSpout to the opening.
- 4) Place the Rieke Hand Crimping Tool evenly over the fitting at the top of the container.
- 5) In the resting position, the handles of the tool should be at approximately a 45° angle to the top of the container.
- 6) Grip both handles with each hand and apply an even downward movement until the handles are in a position parallel with the top of the container.
- 7) It is important that the tool is resting evenly on the fitting when applying the crimp. A “cocking” or tilting of the tool will result in an improper seal and will cause leakage or contamination of the container’s contents.
- 8) A Rieke Gage (G101-1) can be used to check the crimp of the fitting to the pail. If a proper crimp was made, the gage should pass freely over the fitting.

Pneumatic / Semi-Automatic Application:

- 1) Place the container securely on a flat surface.
- 2) Place the FlexSpout in the opening at the top of the pail.
- 3) Use the Rieke Pneumatic Crimping Tool (IA-FS-600) to seal the FlexSpout to the opening.
- 4) Place the Rieke Pneumatic Crimping Tool evenly over the fitting at the top of the container.
- 5) It is important that the tool is resting evenly on the fitting when applying the crimp. A “cocking” or tilting of the tool will result in an improper seal and will cause leakage or contamination of the container’s contents.
- 6) A Rieke Gage (G101-1) can be used to check the crimp of the fitting to the pail. If a proper crimp was made, the gage should pass freely over the fitting.

Signature: _____