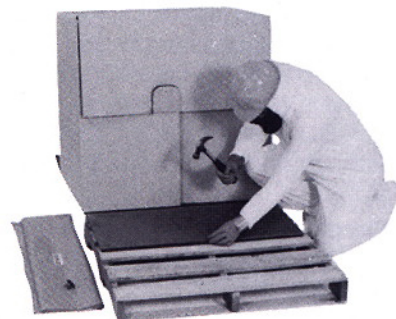




**Step 1:** Fold top flaps in, turn container upside down, and fold bottom flaps per instructions provided.



**Step 2:** Lock die cut bottom flaps leaving one bottom flap unsecured.



**Step 3:** Place container onto pallet and, using supplied Tri-Wall nails, nail each corner of the unsecured bottom flap to pallet as shown.



**Step 4:** Pull container upright onto the pallet.



**Step 5:** Insert the special poly liner bag and stretch around the container walls until firmly in place.



**Step 6:** Fill the container (bag) with the hazardous waste material.



**Step 7:** Twist the bag closed tightly to secure the hazardous material and seal the bag with an appropriate heavy-duty tape (2" pressure-sensitive poly tape or equivalent minimum) or twist tie.



**Step 8:** Carefully compress the bag of waste into the container and close the flaps.



**Step 9:** Seal the container permanently with an appropriate heavy-duty tape (2" pressure-sensitive poly tape or equivalent minimum).

**Note:** Personal protective equipment used will be contingent upon the site, safety and health plan at your company. Consult the safety supervisor at your company for instructions on handling hazardous waste.